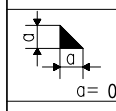
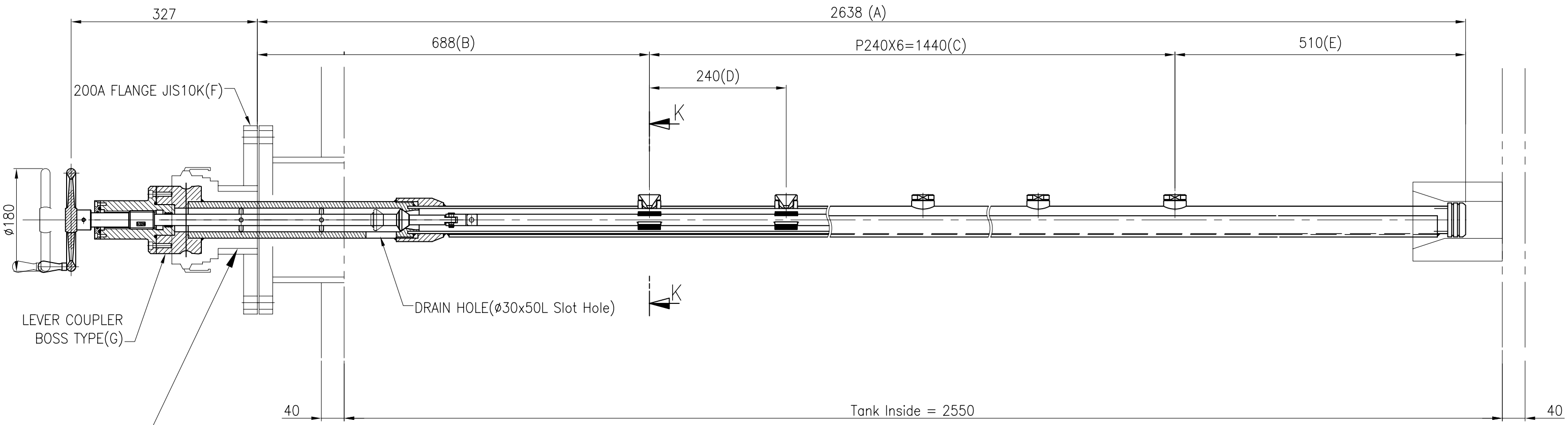
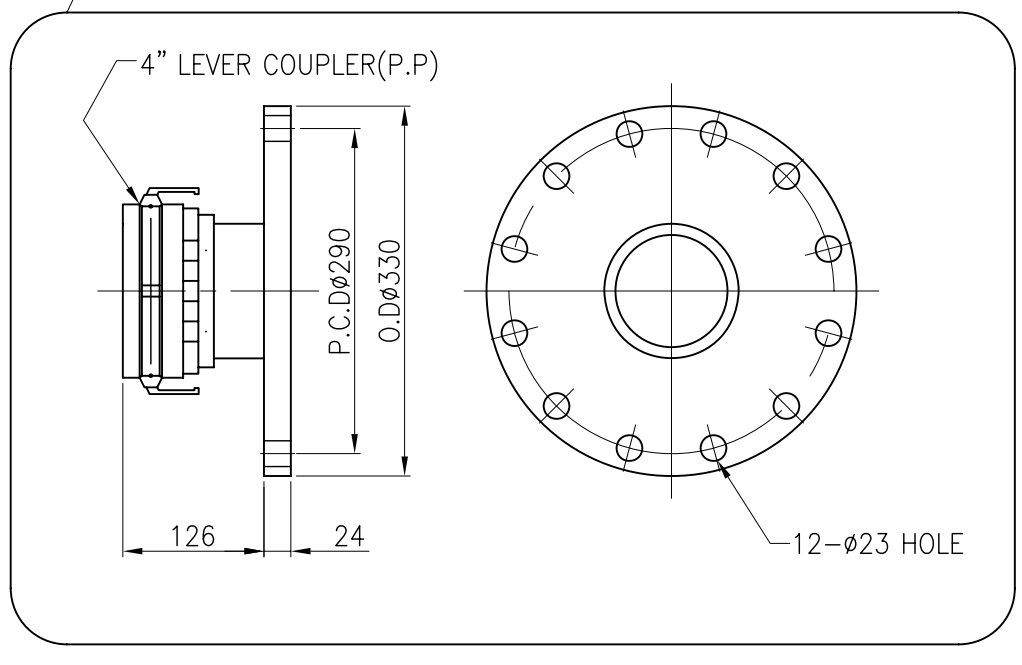
지시외 용접치수	지시외 모서리부분
	지시외일반 모서리제거 C = 0.3~1.2 R = 0.3~1.2

지시외일반치수 허용치								
절삭가공부분	구분	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 315	315 ~ 1000	1000 ~ 2000
	급	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

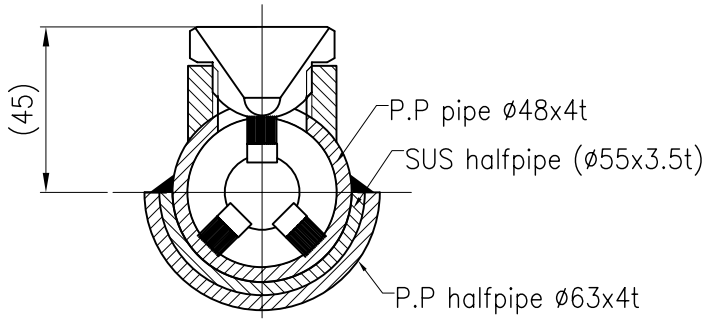
표 면 거 칠 기									
Ra	√	25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
Rmax		100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
다듬질	~	▽		▽▽		▽▽▽		▽▽▽▽	

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED
1				
2				





DETAIL MOUNT FLANGE(P.P)



SECTION K-K

ORDERING INFORMATION.(SPRAY HEADER)						
K SCSH-40A- A - B - C - D - E - F - P.P - MANU.						
A	B	C	D	E	F	G
						100A

ORDERING INFORMATION.(SPRAY NOZZLE)
KB3 /4NJ-P.P XXXX

-1	SELF CLEANING SPRAY HEADER(MANUAL)	P.P		1	-	-	-
NO.	DESCRIPTION	MAT'(KS)	UNIT QUANTITY	TOTAL	PERUNIT WEIGHT(kg)	TOTAL	REMARK'S

Spraying Systems Co., Korea

SCALE	N/S	PROJECTION	
SIZE	A2	DIMENSION	mm

TITLE	– PLANT	SELF CLEANING SPRAY HEADER - MANUAL
	RINSE FACILITY	ASSEMBLY

REF. DWG. NO.	EQUIPMENT	0
	SSCO DWG. NO.	

END USER		DRAWN	CHECKED	REVIEWED	APPROVED	S.S.CO.	DRAWN	CHECKED	REVIEWED	APPROVED
	SIGNATURE	0							-	
	DATE	0							-	

USER DWG. NO.