AutoJet® Food Safety System Expansion Enables Poultry Processor to Boost Production by 36%

Problem:

A poultry processor was applying an antimicrobial agent to the whole muscle turkey during the packaging process. The AutoJet Food Safety System in use was effective but demand had exceeded the system’s capacity. The processor needed to boost production by 10 turkeys per minute and turned to Spraying Systems Co. for assistance.

Solution:

The best solution proved to be an expansion of the existing AutoJet Food Safety system that uses the SLIC (Sprayed Lethality in Container) process. The system doses a precise volume of antimicrobial in the package before the turkey is inserted. Vacuum-sealing of the package distributes the antimicrobial evenly around the product – a process that has been proven effective by the USDA/ARS. Two additional two-channel systems were added to enable four production lines. The systems include a photo-eye sensor on each line to detect the arrival of the product at the packaging station. The sensor sends a signal to the controller to trigger the PulsJet® nozzle to spray the pre-determined volume of antimicrobial into the package before the turkey is inserted.
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– Continued

Results:
The poultry processor has reached its production goals with the addition of two AutoJet Food Safety Systems and revenue has increased US$9.6 million annually. In addition, the expanded use of the SLIC (Sprayed Lethality in Container) process and the AutoJet Food Safety Systems with precision dosing has advanced the processor’s sustainability initiative to eliminate chemical waste.

A CLOSER LOOK AT THE SYSTEM

PulsaJet electric spray nozzles, modified with FDA approved plating and sanitary fittings; provide accurate, rapid doses of antimicrobial.

Stainless steel pressure pot with liquid level sensor and pressure relief valve.

PLC controller provides automated operation of PulsaJet® spray nozzles and tightly controlled application rates to minimize antimicrobial usage.

Spraying Systems Co.*
Experts in Spray Technology

North Avenue and Schmale Road, P.O. Box 7900, Wheaton, IL 60187-7901 USA
Tel: 1.800.95.SPRAY  Intl. Tel: 1.630.665.5000
Fax: 1.888.95.SPRAY  Intl. Fax: 1.630.260.0842
www.spray.com