



ECO NO.	DATE	REVISION & DESCRIPTION	REVWED	CHECKED
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품명	ASS'Y 품명	ITEM	"L"
KSU170187-11	KCJ170187-11	126.30.11	172.5
KSU170187-12	KCJ170187-12	126.30.12	350.5

17	LANCE ASSEMBLY	SUS304	1	
16	FILTER (CP4067-SS-20)	SUS304	1	IMPORT
15	O-RING (AN204)	NBR	1	PURCHASE
14	ANGLE RING (ID10.2xO.D19.5x4.0t)	NBR	1	PURCHASE
13	PIPE (KPI170187-__-304SS) (15AxSch80)	SUS304	1	
12	NUT (KNU170187-304SS)	SUS304	1	
11	PIPE ADAPTER(KAD170187-304SS-02)	SUS304	1	
10	BODY ADAPTER(KAD170187-304SS-01)	SUS304	1	
9	GASKET (KGS170187-C0)	COPPER	2	
8	PLUG (KPG170187-304SS)	SUS304	2	
7	RETAINER RING (KRT170187-304SS)	SUS304	1	
6	CAP ADAPTER (KAD170187-__-304SS)	SUS304	1	
5	TIP CORE (KCR170187-__)	SUS304	1	
4	TIP (KCTP170187-__)	BRASS	1	
3	LIQ. INSERT (KIS170187-__-304SS-02)	SUS304	1	
2	AIR INSERT (KIS170187-__-304SS-01)	SUS304	1	
1	BODY (KB0170187-304SS)	SUS304	1	
ITEM	COMPONENT	MATERIAL	Q'TY	REMARKS

지시외 용접치수	절삭가공치수의 지시외 일반치수 허용차 (KS B ISO2768-1 중급)					
	구 분	0.5 이상 3 이하	3 을초과 6 이하	6 을초과 30 이하	30 을초과 120 이하	120 을초과 400 이하
	허용 차	±0.1	±0.1	±0.2	±0.3	±0.5
지시외 모서리부분	SURFACE ROUGHNESS (KS B 0617)					
C=	다듬질기호	~	▽	▽▽	▽▽▽	▽▽▽▽
R=	Rmax		100S	25S	6.3S	0.8S

SPECIFICATION	
PRESSURE	(XXX)
	(kg/cm <sup>2</sup> )
	SPRAY ANGLE (±7°)
	(XXX)~(XXX)~(XXX)
	(XXX)~(XXX)~(XXX)
	CAPACITY (ℓ/min ±7%)

DESC.	KSU170187-11~12	CUSTOMER :	
	CASTERJET SUB ASS'Y		
APP BY.	CH BY.	DES BY.	PRODUCT NAME :
T.H.JUNG	J.W.KIM	S.H.LEE	
	SCALE :	CREATE DATE :	
	1:2.5	2020.12.08	
	THIRD ANGLE	DWG. NO. :	
		56170-187-C2-01	