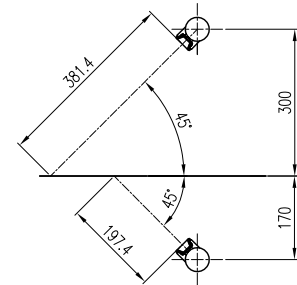
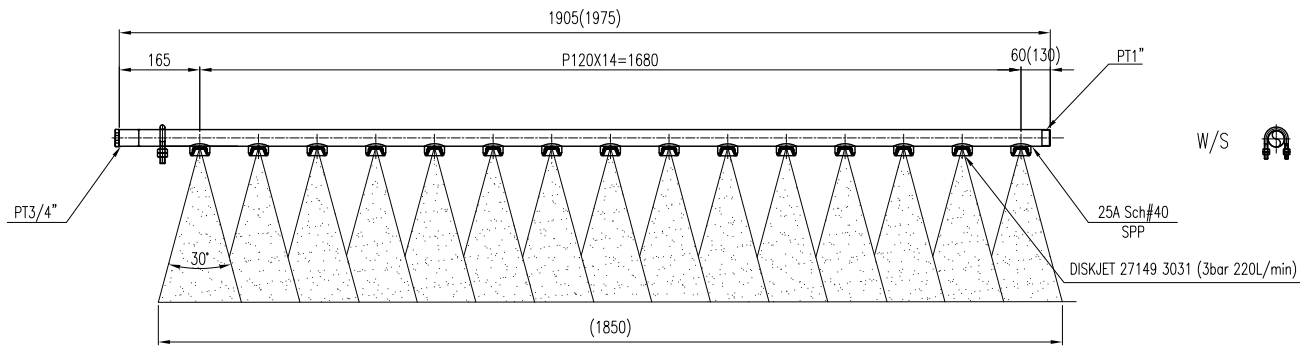
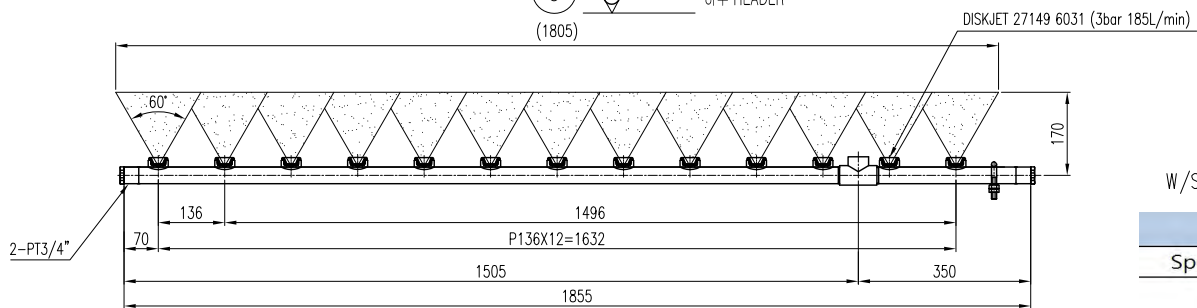


| ECO NO. | DATE | REVISION & DESCRIPTION | REVISED | CHECKED |
|---------|------|------------------------|---------|---------|
|         |      |                        |         |         |
|         |      |                        |         |         |

- ① 상부 HEADER
- ② ( ) IN DIM



- ③ 하부 HEADER

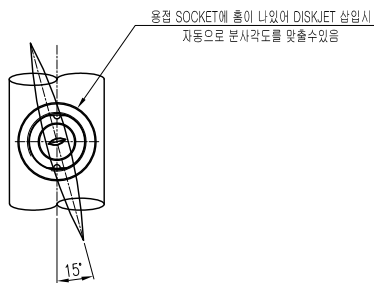
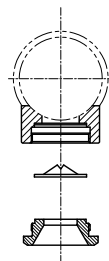


Nozzle No. : 27149 - 6031 - 316SS

Type      Size No.      Material

| Diskjet data sheet |         |                           |
|--------------------|---------|---------------------------|
| Spray Angle        | Size No | Capacity (L/min at 3 bar) |
| 60°                | 6010    | 4.0                       |
|                    | 6020    | 7.8                       |
|                    | 6031    | 12.4                      |
|                    | 6040    | 15.9                      |
| 30°                | 6049    | 19.4                      |
|                    | 3010    | 4.0                       |
|                    | 3020    | 7.8                       |
|                    | 3031    | 12.4                      |
|                    | 3040    | 15.9                      |
| 3049               | 19.4    |                           |

각 CABIN 1.2.3 각각 1대  
 상부 HEADER 1대당 유량 271.6L/min  
 하부 HEADER 1대당 유량 232.8L/min  
 1CABIN을 TOTAL 유량 774.8L/min  
 전체 6CABIN 유량 4648.8L/min



|       |                                   |            |      |         |
|-------|-----------------------------------|------------|------|---------|
| 1     | 1CGL GRINDER COOLANT SPRAY HEADER | SUS304     | 1    |         |
| ITEM  | COMPONENT                         | MATERIAL   | Q'TY | REMARKS |
| DESC. | KSCSH-136-304SS                   | CUSTOMER : |      |         |
|       | SPRAY HEADER                      |            |      |         |

SPECIFICATION

지시외 용접치수      절삭가공치수의 지시외 일반치수 허용차 (KS B ISO2768-1 중급)

|           |                               |                |               |                |                  |                   |
|-----------|-------------------------------|----------------|---------------|----------------|------------------|-------------------|
| a=        | 구 분                           | 0.5 이상<br>3 이하 | 3 을초과<br>6 이하 | 6 을초과<br>30 이하 | 30 을초과<br>120 이하 | 120 을초과<br>400 이하 |
|           | 허용차                           | ±0.1           | ±0.1          | ±0.2           | ±0.3             | ±0.5              |
| 지시외 모서리부분 | SURFACE ROUGHNESS (KS B 0617) |                |               |                |                  |                   |
| C=        | 다듬질기호                         | ~              | ▽             | ▽▽             | ▽▽▽              | ▽▽▽▽              |
| R=        | Rmax                          |                | 100S          | 25S            | 6.3S             | 0.8S              |

|  |                      |
|--|----------------------|
| PRESSURE<br><br>(XXX)<br>(kg/cm <sup>2</sup> ) | SPRAY ANGLE (±7°)    |
|  | (XXX)~(XXX)~(XXX)    |
|  | (XXX)~(XXX)~(XXX)    |
|  | CAPACITY (ℓ/min ±7%) |

|   |         |          |                                   |               |
|---|---------|----------|-----------------------------------|---------------|
| APP BY.   | CH BY.  | DES BY.  | PRODUCT NAME :                    |               |
| B.S.KIM   | J.M.LEE | J.H.JUNG | 1CGL GRINDER COOLANT SPRAY HEADER |               |
|   |         |          | SCALE :                           | CREATE DATE : |
|   |         |          | 1:1                               | 2015.09.14    |
| Spraying Systems Co., Korea<br>Export in Spray Technology |         |          | THIRD ANGLE                       | DWG. NO. :    |
|   |         |          |                                   | 56148-136-C1  |